

**NINETY-SIXTH SESSION**

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to be held in **Conference Room XVIII**,  
at the Palais des Nations, Geneva,  
**Tuesday, 2 December to Friday, 5 December 2008**

**PROVISIONAL AGENDA**

**Tuesday, 2 December 2008**

- 10.00 - 13.00**
- Item 1: Opening of the session and credentials of representatives and observers
  - Item 2: Election of officers
  - Item 3: Adoption of the agenda
  - Item 4: Applications for representation by an observer
    - (a) Kingdom of Saudi Arabia
    - (b) State of Qatar
    - (c) Intergovernmental Authority on Development (IGAD)
  - Item 5: Statements by the Director General and the Deputy Director General
  - Item 6: Presentation of the World Migration Report 2008 on *Managing Labour Mobility in the Evolving Global Economy*
  - Item 7: General Debate  
Statements by Members and observers

**Tuesday, 2 December 2008** (continued)

**15.00 - 18.00**    Item 7:    General Debate (continued)  
Statements by Members and observers (continued)

**Wednesday, 3 December 2008**

**10:00 – 11:30**    Item 8:    **Special Panel: Global Migration Group (GMG)**  
Heads of agencies of members of the GMG for an interactive discussion with the IOM membership on the GMG's work to date and priority areas of focus

**11:30 – 13:00**    Item 7:    General Debate (continued)  
Statements by Members and observers (continued)

**15.00 - 18.00**    Item 7:    General Debate (continued)  
Statements by Members and observers (continued)

**Thursday, 4 December 2008**

**10.00 - 13.00**    Item 9:    **International Dialogue on Migration:  
*Return Migration: Challenges and Opportunities***

(a) ***Return Migration: Challenges and Opportunities*** – High-level plenary presentations and discussion on managing return migration so as to maximize its benefits and minimize its potential negative impacts

(i) Presentation by the Administration

(ii) High-level presentations and discussion

**15.00 - 18.00**    Item 9:    **International Dialogue on Migration** (continued)

(b) ***Migration Highlights*** - High-level plenary presentations and discussion of selected recent and forthcoming migration developments

**Friday, 5 December 2008**

- 10.00 - 12.45**    Item 9:    **International Dialogue on Migration** (continued)
- (c)    *Addressing Mixed Migration Flows* – High-level plenary presentations and discussion, including on the role of IOM
    - (i)    Presentation by the Administration
    - (ii)    High level presentations and discussion
- 12.45 - 13.00**                      (d)    **Wrap-up of the International Dialogue on Migration**
- 15.00 – 18.00**    Item 10:    Draft reports on the Ninety-fourth Session and the Ninety-fifth (Special) Session of the Council
- Item 11:    Report on the Hundred and fifth Session of the Executive Committee
- Item 12:    Summary update on the Programme and Budget for 2008
- Item 13:    Status report on outstanding contributions to the Administrative Part of the Budget
- Item 14:    Programme and Budget for 2009
- Item 15:    Revision of the Financial Regulations
- Item 16:    Other items arising from the Report of the Standing Committee on Programmes and Finance
- Item 17:    Any other business
- Item 18:    Date and place of the next sessions